

## Modeling of HTPEM Fuel Cell Start-Up Process by Using Comsol Multiphysics

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#### Principle of PEM fuel cell







- Why high temperature proton exchange membrane (HTPEM) fuel cell
  - Enhanced electrochemical kinetics than low temperature PEM fuel cell
  - No water management needed
  - Higher CO tolerance integrating fuel cell with fuel processing unit (e.g. reformer) possible



Study for different start-up methods

#### Cell structure





- PBI (polybenzimidazole) membrane
- Active area: 90 x 50 mm<sup>2</sup>

#### Channel structure





- Gas channel: (1.2 x 1.2 mm<sup>2</sup>) x 6
- Cooling channel: (1.5 x 2 mm<sup>2</sup>) x 20



#### Different start-up methods





Method 1: Heating by gas channels Method 2: Heating by cooling channels 



#### Different start-up methods





- Method 1: Heating by gas channels
- Method 2: Heating by cooling channels
- Method 3: Heating by gas channels, and then reaction (starts from 120 °C cell temperature)
- Method 4: Heating by cooling channels, and then reaction (starts from 120 °C cell temperature)



**Physics** 





- Charge balances Ohm's law
  - Ionic current
  - Electronic current
- Electrochemical behaviors Butler-Volmer
  - Anode overpotential
  - Cathode overpotential
- Momentum transfer

- Navier-Stokes equation in flow channels
- Brinkman equation in porous gas diffusion layers
- Mass transfer Maxwell-Stefan equation
  - Flow channels
  - Porous diffusion layers
- Heat transfer in solid and fluid





- Boundary conditions
  - Initial cell temperature: room temperature
  - □ Target cell temperature: 160 °C
  - Fuel cell insulated from environment

#### Mesh - 310,733 elements





#### Solve the model





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- To short simulation time, decrease RAM requirement and increase model convergence:
  - Set material parameters to be constant (no temperature dependence)
  - Use "step" function for "inlet" / "inflow"
  - Use segregated solver for each physics
  - Solve physics "heat transfer" separately

#### Result comparison of start-up methods





Start chemical reaction when average membrane temperature reaches 120 °C

# Start-up only by reaction from 120 °C from 180 s



Institute for

# Start-up only by reaction from 120 °C from 180 s



Institute for



 Comsol model for fluid dynamic, chemical engineering and thermal dynamic

- Start-up methods for HTPEM fuel cell
  - Cooling channel heating much faster than gas channel heating
  - Reaction heating speeds up heating process
  - Combining reaction with cooling channel heating stabilizes the cell temperature

The combination of reaction and cooling channel heating is the optimal start-up process for this cell configuration



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